



GRAFILIT® EM is an expanded graphite based material with expanded stainless steel insert, which enables applications with high operation pressures, including cycling operations. Even surface pressure distribution on gasket provides excellent thermomechanical properties and sealing characteristics, and increase blowout resistance. Therefore material is particularly suitable for high temperature applications in petrochemical industry and steam supply.

PROPERTIES

	MECHANICAL RESISTANCE	THERMAL RESISTANCE	SEALABILITY PERFORMANCE	CHEMICAL RESISTANCE
SUPERIOR				
EXCELLENT				
VERY GOOD				
GOOD				
MODERATE				

APPROPRIATE INDUSTRIES & APPLICATIONS

GENERAL PURPOSE	SHIPBUILDING
STEAM SUPPLY	POWER PLANT
GAS SUPPLY	REFRIGERATION AND COOLING
CHEMICAL INDUSTRY	HEATING SYSTEMS
PETROCHEMICAL INDUSTRY	HIGH TEMP. APPLICATIONS
PAPER AND CELLULOSE INDUSTRY	COMPRESSORS AND PUMPS
AUTOMOTIVE AND ENGINE BUILDING INDUSTRY	VALVES

Composition	Expanded natural graphite (>99% graphite purity), expanded stainless steel sheet insert (AISI 316L; 0.15 mm).
Colour	Black
Approvals	ISO 10497, TA-Luft (VDI 2440)

TECHNICAL DATA Typical values for a thickness of 1.5 mm

Density	DIN 28090-2	g/cm ³	1.4
Compressibility	ASTM F36A	%	35
Recovery	ASTM F36A	%	20
Stress resistance	DIN 52913		
16 h, 50 MPa, 300 °C		MPa	49
Specific leak rate	DIN 3535-6	mg/(s·m)	0.05
Leachable chloride content	FSA NMG 202	ppm	20
Leachable fluoride content	FSA NMG 203	ppm	20
Ash content of graphite	DIN 51903	%	<1
Compression modulus	DIN 28090-2		
At room temperature: ϵ_{KSW}		%	32
At elevated temperature: $\epsilon_{WSW/300\text{ °C}}$		%	2.5
Percentage creep relaxation	DIN 28090-2		
At room temperature: ϵ_{KRW}		%	4.5
At elevated temperature: $\epsilon_{WRW/300\text{ °C}}$		%	3.5
Operating conditions			
Minimum temperature		°C/°F	-200/-328
Continuous temperature			
- oxidizing atmosphere		°C/°F	550/1022
- reducing or inert atmosphere		°C/°F	700/1292
Pressure		bar/psi	200/2900

Acetamide	+	Dioxane	+	Oleic acid	+
Acetic acid, 10%	+	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming)	-
Acetic acid, 100% (Glacial)	?	Esters	+	Oxalic acid	?
Acetone	+	Ethane (gas)	+	Oxygen (gas)	+
Acetonitrile	+	Ethers	+	Palmitic acid	+
Acetylene (gas)	+	Ethyl acetate	+	Paraffin oil	+
Acid chlorides	?	Ethyl alcohol (Ethanol)	+	Pentane	+
Acrylic acid	+	Ethyl cellulose	+	Perchloroethylene	+
Acrylonitrile	+	Ethyl chloride (gas)	+	Petroleum (Crude oil)	+
Adipic acid	+	Ethylene (gas)	+	Phenol (Carbolic acid)	+
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%	?
Alcohols	+	Formaldehyde (Formalin)	+	Phosphoric acid, 85%	?
Aldehydes	+	Formamide	+	Phthalic acid	+
Alum	?	Formic acid, 10%	?	Potassium acetate	+
Aluminium acetate	?	Formic acid, 85%	?	Potassium bicarbonate	+
Aluminium chlorate	?	Formic acid, 100%	?	Potassium carbonate	+
Aluminium chloride	-	Freon-12 (R-12)	+	Potassium chloride	+
Aluminium sulfate	+	Freon-134a (R-134a)	+	Potassium cyanide	+
Amines	+	Freon-22 (R-22)	+	Potassium dichromate	?
Ammonia (gas)	+	Fruit juices	+	Potassium hydroxide	+
Ammonium bicarbonate	+	Fuel oil	+	Potassium iodide	+
Ammonium chloride	?	Gasoline	+	Potassium nitrate	+
Ammonium hydroxide	+	Gelatin	+	Potassium permanganate	?
Amyl acetate	+	Glycerine (Glycerol)	+	Propane (gas)	+
Anhydrides	+	Glycols	+	Propylene (gas)	+
Aniline	+	Helium (gas)	+	Pyridine	+
Anisole	+	Heptane	+	Salicylic acid	+
Argon (gas)	+	Hydraulic oil (Glycol based)	+	Seawater/brine	?
Asphalt	+	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)	+
Barium chloride	?	Hydraulic oil (Phosphate ester based)	+	Soaps	+
Benzaldehyde	+	Hydrazine	+	Sodium aluminate	+
Benzene	+	Hydrocarbons	+	Sodium bicarbonate	+
Benzoic acid	+	Hydrochloric acid, 10%	-	Sodium bisulfite	+
Bio-diesel	+	Hydrochloric acid, 37%	-	Sodium carbonate	+
Bio-ethanol	+	Hydrofluoric acid, 10%	-	Sodium chloride	+
Black liquor	?	Hydrofluoric acid, 48%	-	Sodium cyanide	+
Borax	+	Hydrogen (gas)	+	Sodium hydroxide	+
Boric acid	+	Iron sulfate	+	Sodium hypochlorite (Bleach)	-
Butadiene (gas)	+	Isobutane (gas)	+	Sodium silicate (Water glass)	+
Butane (gas)	+	Isocetane	+	Sodium sulfate	+
Butyl alcohol (Butanol)	+	Isoprene	+	Sodium sulfide	?
Butyric acid	+	Isopropyl alcohol (Isopropanol)	+	Starch	+
Calcium chloride	?	Kerosene	+	Steam	+
Calcium hydroxide	+	Ketones	+	Stearic acid	+
Carbon dioxide (gas)	+	Lactic acid	?	Styrene	+
Carbon monoxide (gas)	+	Lead acetate	+	Sugars	+
Cellosolve	+	Lead arsenate	+	Sulfur	+
Chlorine (gas)	?	Magnesium sulfate	+	Sulfur dioxide (gas)	+
Chlorine (in water)	?	Maleic acid	+	Sulfuric acid, 20%	-
Chlorobenzene	+	Malic acid	?	Sulfuric acid, 98%	-
Chloroform	+	Methane (gas)	+	Sulfuryl chloride	-
Chloroprene	+	Methyl alcohol (Methanol)	+	Tar	+
Chlorosilanes	?	Methyl chloride (gas)	+	Tartaric acid	?
Chromic acid	-	Methylene dichloride	+	Tetrahydrofuran (THF)	+
Citric acid	?	Methyl ethyl ketone (MEK)	+	Titanium tetrachloride	-
Copper acetate	+	N-Methyl-pyrrolidone (NMP)	+	Toluene	+
Copper sulfate	+	Milk	+	2,4-Toluenediisocyanate	+
Creosote	+	Mineral oil (ASTM no.1)	+	Transformer oil (Mineral type)	+
Cresols (Cresylic acid)	+	Motor oil	+	Trichloroethylene	+
Cyclohexane	+	Naphtha	+	Vinegar	+
Cyclohexanol	+	Nitric acid, 10%	?	Vinyl chloride (gas)	+
Cyclohexanone	+	Nitric acid, 65%	?	Vinylidene chloride	+
Decalin	+	Nitrobenzene	+	Water	+
Dextrin	+	Nitrogen (gas)	+	White spirits	+
Dibenzyl ether	+	Nitrous gases (NOx)	?	Xylenes	+
Dibutyl phthalate	+	Octane	+	Xylenol	+
Dimethylacetamide (DMA)	+	Oils (Essential)	+	Zinc sulfate	+
Dimethylformamide (DMF)	+	Oils (Vegetable)	+		

CHEMICAL RESISTANCE CHART

The recommendations made here are intended to be a guideline for the selection of the suitable gasket quality. Because the function and durability of the products depend upon a number of factors, the data may not be used to support any warranty claims.

- + Recommended |
- ? Recommendation depends on operating conditions |
- Not recommended |